

Work Order ID 138471

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Wednesday, October 28, 2015 11:23:39 AM

Item ID: D5149-043 Accept ***N1900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Aft Step Base Assembly
 Start Date: 10/28/2015 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 10/28/2015 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: MLJ Date: OCT 28 2015 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D5149	C								
110		0.00			DAS 30 9-89	<u>4</u>			OCT 28 2015
110									
Small Fab	Memo	0.03							
Small Fab	BOND BUSHING TO BASE AS PER DWG USING 3M 1300L ADHESIVE BATCH: <u>M132830</u>								
120	QC5- Inspect part completeness to step on W/O	0.00							DAS 38 9-89
120									
QC	Memo	0.00							OCT 29 2015
Quality Control									
130	Identify as per dwg & Stock Location: <u>LG05T</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging	LOCATION : LG014								<u>4</u> <u>MLJ</u> <u>15-10-30</u>

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Item ID: D5149-043 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Aft Step Base Assembly
Start Date: 10/28/2015 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 10/28/2015 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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140

QC21 - Final Inspection - Work Order Release

0.00

140

QC

Memo

0.01

Quality Control

MCS

OCT 30 2015

SH 20151030

Picklist Print

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Parent Item: D5149-043

D5149-043

Parent Item Name: Aft Step Base Assembly

Start Date: 10/28/2015

Required Date: 10/28/2015

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 14.10.14 NEW ISSUE DD VERF:JLM
REV:A 14.12.15 dwg pb1 DD VERF:JLM

IPP

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5149-043W		Manufactured	No				Each	0.0000		4			
D5149-043W									**	DAS	4	OCT 28 2015	
Aft Step Base Assembly Weldment										30			
D5151-3		Manufactured	No				Each	14.0000		4			
D5151-3									**	9-89			
Clamp Cushion													

Location

Loc Qty

Loc Code

GA
135913

14
14

86
4

NOV 02 2015